

## COMBINATION AIR VALVE

### SERIES 701/75

#### 1. INSTALLATION

1. The air valve should be installed vertically on a riser on the crown of the pipeline.
2. An inlet isolating valve should be installed underneath the air valve.
3. Do not turn the plastic head (1) of the air valve separately, since it can cause air leakage.
4. To change the direction of the drainage outlet, open the main body clamp (2) and turn the air valve upper body .
5. Protective washer is to be fitted for each bolt for the plastic flanges.



**Warning! Do not remove or disassemble the air valve from pipeline before performing the following steps:**

1. Turn off the riser shut off valve.
2. Open up pressure release valve (3) located between the air valve and the shut off valve.
3. Remove the valve from the line only after ensuring that internal pressure in the valve has been released.

#### 2. MARKING



Label:

- Manufacturer
- EAN number in clear text and as bar code
- Item number
- Product specification
- Year of production
- Unique serial number in clear text and as bar code
- Internal order number

#### 3. PERIODIC MAINTENANCE

1. Close the isolating valve underneath the air valve.
2. Open the pressure relief valve (3) and make sure that the internal pressure inside the body of the air valve is released.
3. Open and remove the two parts of the clamp (2).
4. Pull out the top part and rinse the mechanism as well as the inside of the air valve.
5. Reassemble the two parts and tighten the screws (2). Pay attention to correct placement of the seal's O-ring (4)
6. Re-open the inlet isolating valve.

