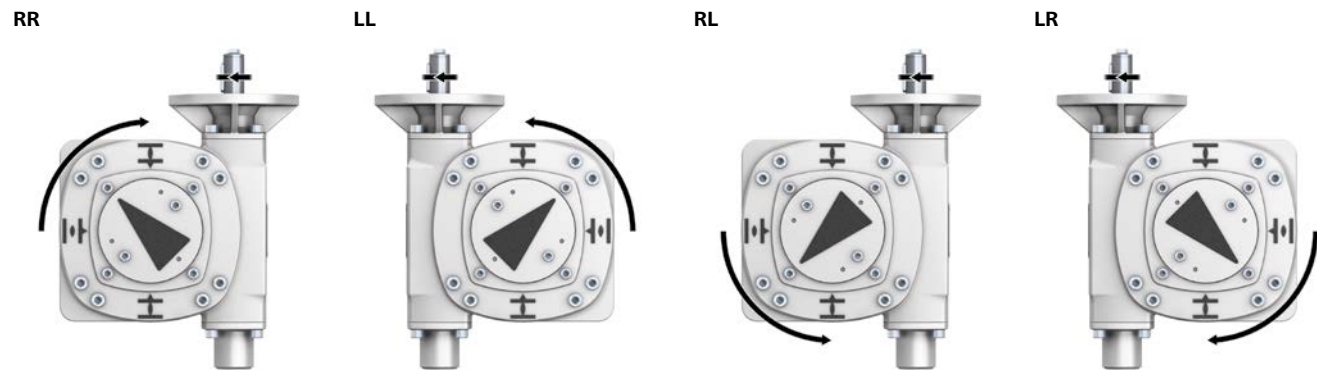


Mounting positions Multi-turn actuators with part-turn gearboxes

Versions GS 50.3 – GS 100.3

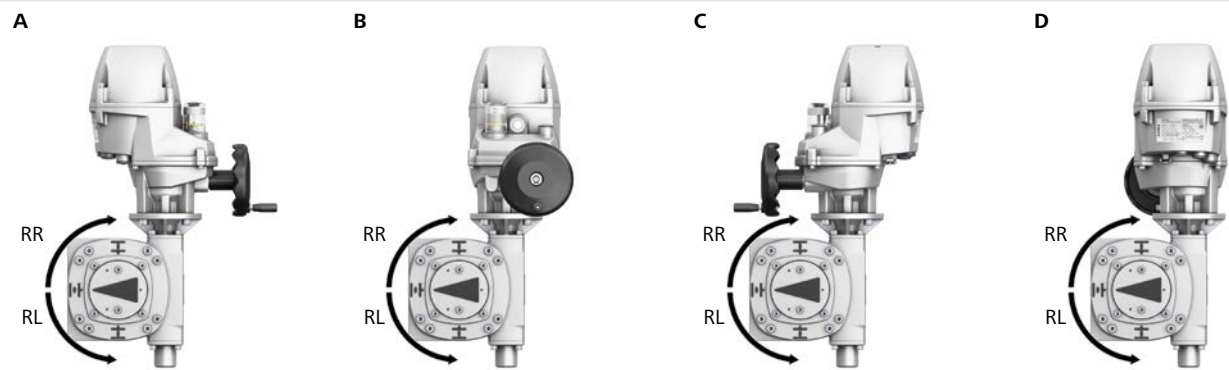


Description of the various versions (view on the pointer cover):

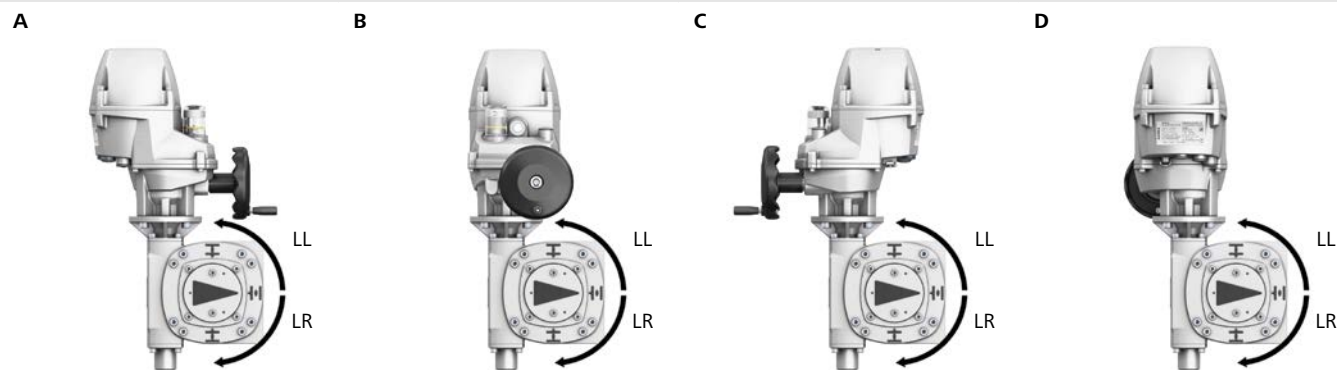
| Code | Direction of rotation at input shaft | Position of worm shaft | Direction of rotation at output drive |
|------|--------------------------------------|------------------------|---------------------------------------|
| RR   | Clockwise                            | Right                  | <b>R</b> = Clockwise                  |
| LL   | Clockwise                            | Left                   | <b>L</b> = Counterclockwise           |
| RL   | Clockwise                            | Right                  | <b>L</b> = Counterclockwise           |
| LR   | Clockwise                            | Left                   | <b>R</b> = Clockwise                  |

Mounting positions A – D for multi-turn actuators with part-turn gearboxes

GS versions RR and LL



GS versions LL and LR



Please consider possible space confinements on site when selecting the mounting position.  
Mounting positions may easily be changed at a later date.

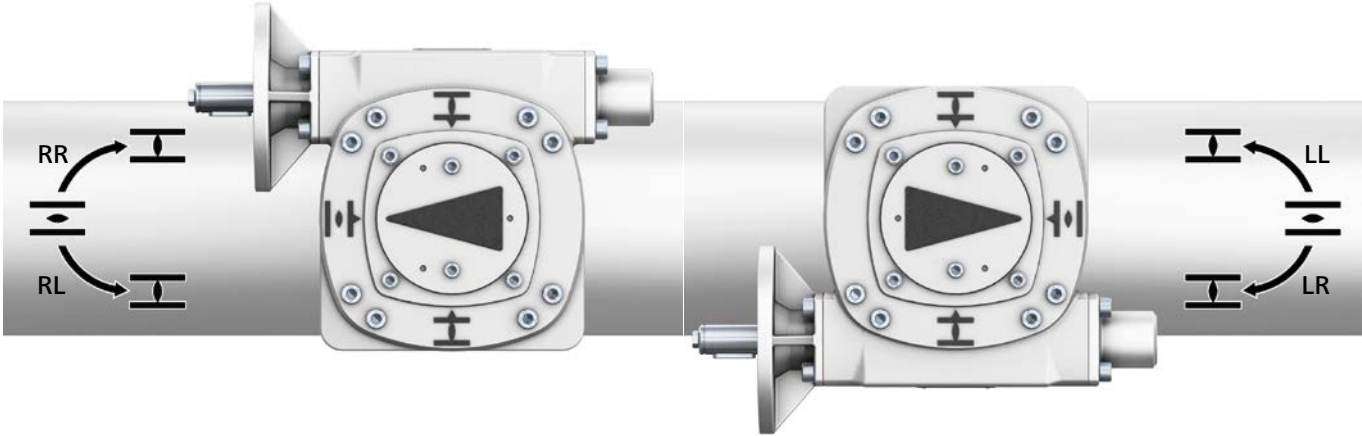
Mounting positions Multi-turn actuators with part-turn gearboxes

Mounting position parallel to pipeline

When mounting the part-turn gearbox with the worm shaft parallel to the pipeline, the housing cover at the GS can be shifted by 90° to ensure that the position indicator show the flow direction in the pipeline for position OPEN.

GS version RR/ LL

GS version LL/ LR



Mounting positions of AUMA multi-turn actuators with AUMA part-turn gearboxes (please state on order)

Description of the mounting positions (example of A-S)

|    |  |
|----|--|
| A  | Mounting positions A – D for multi-turn actuators with part-turn gearboxes   |
| -S | Mounting of the part-turn gearbox with worm shaft parallel to the pipeline (symbol CLOSED perpendicular to the worm shaft) |

Please consider possible space confinements on site when selecting the mounting position.  
Mounting positions may easily be changed at a later date.